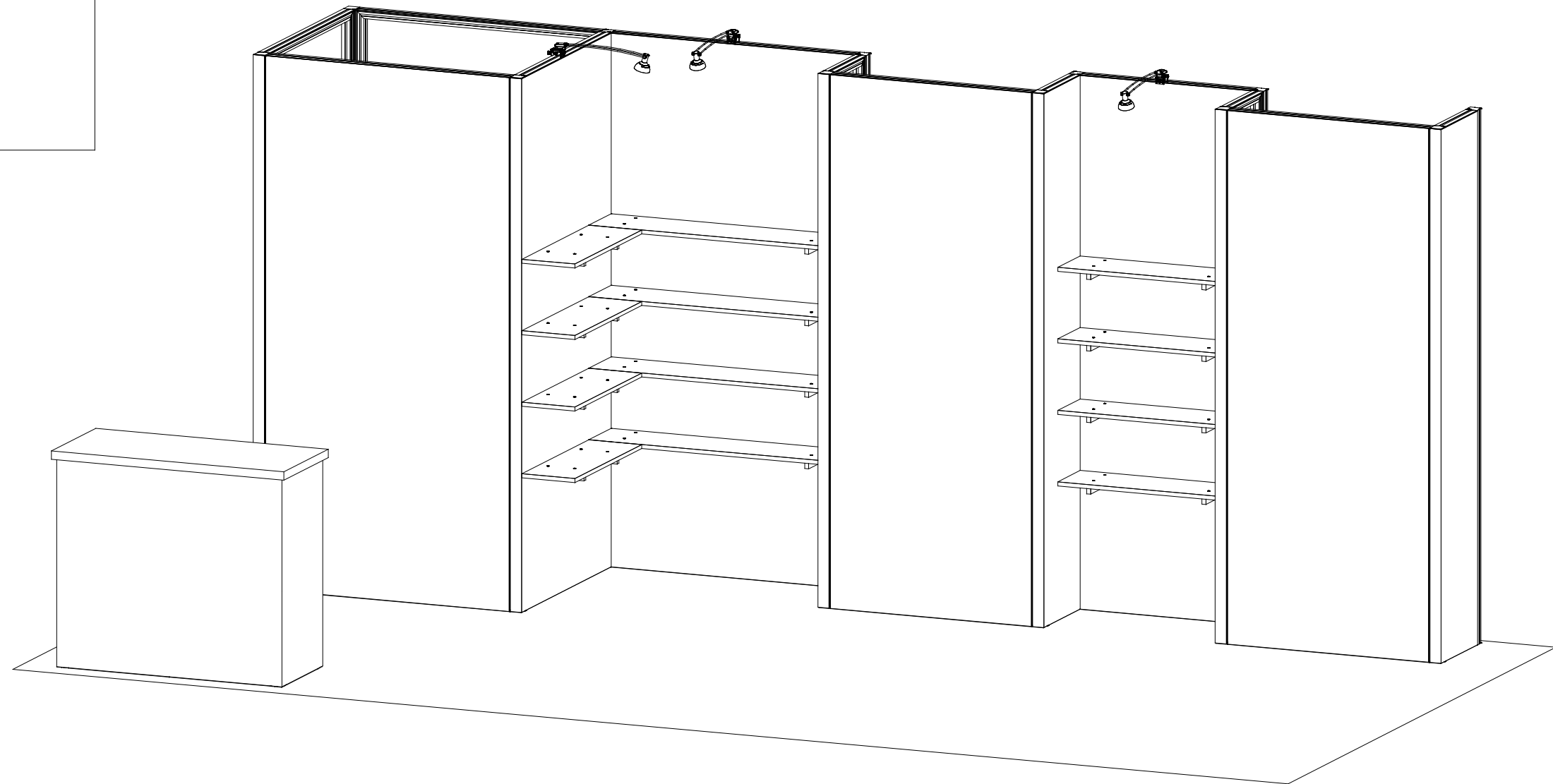


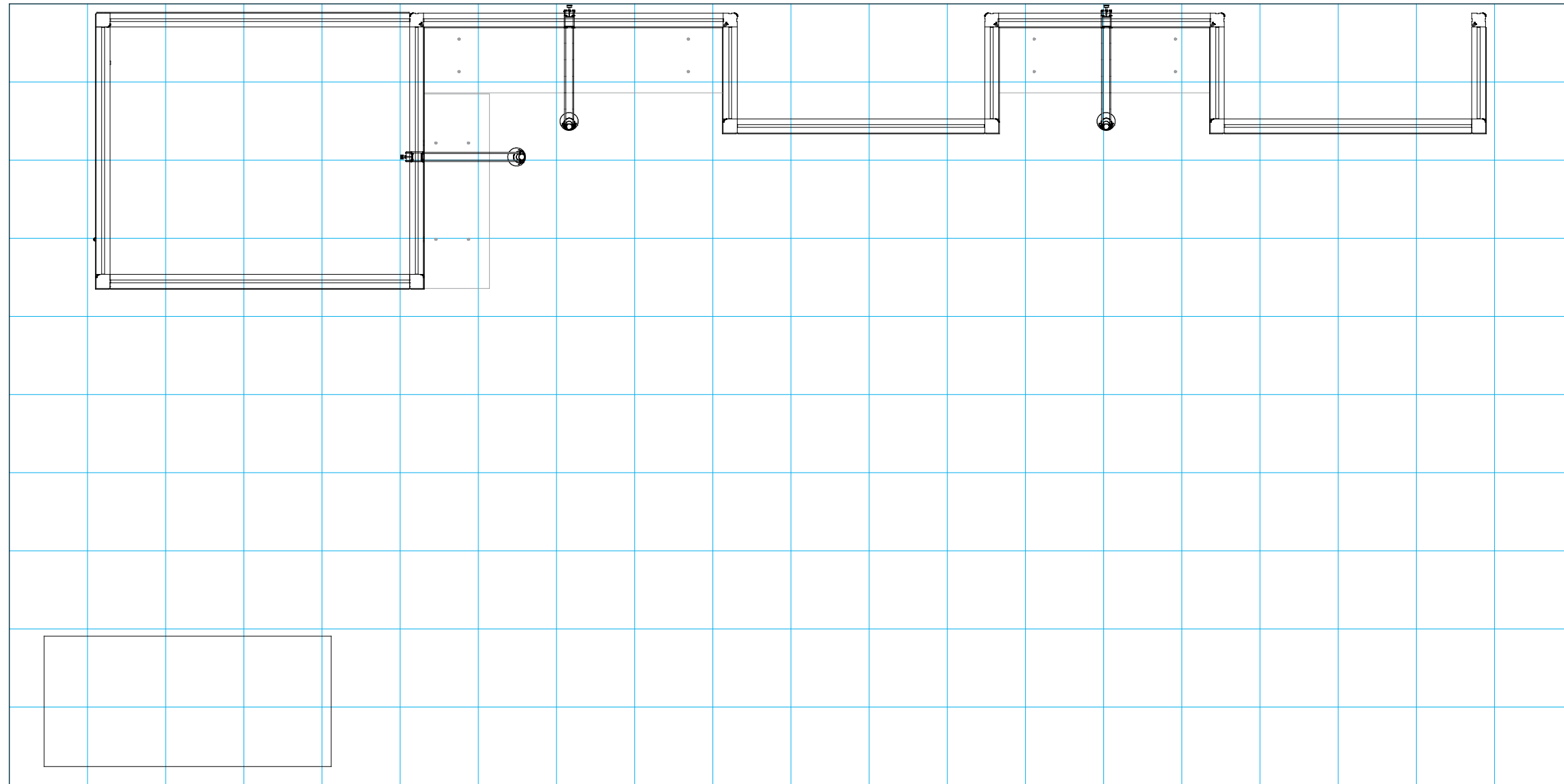
Plan View


20'

10'



SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

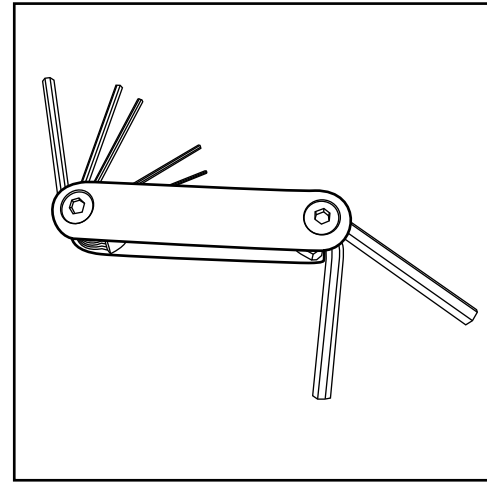
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

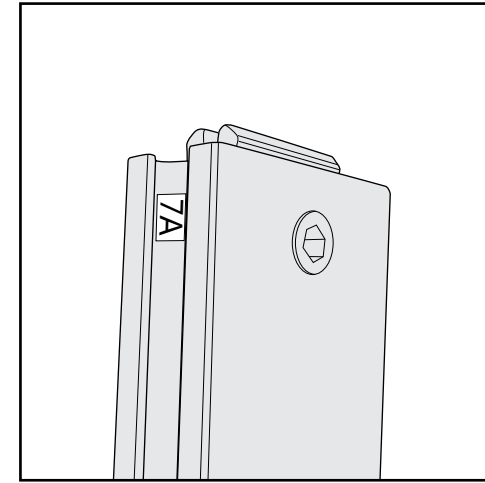
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

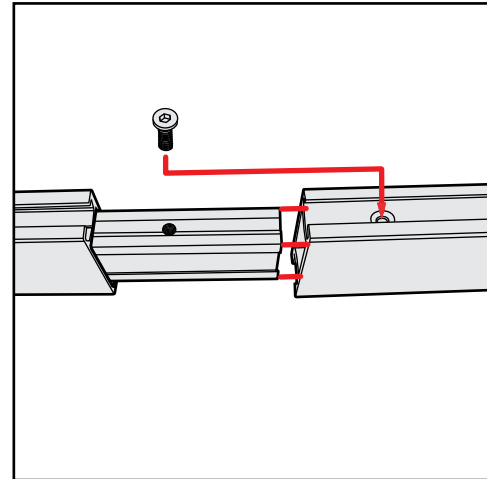
- For loss prevention, tighten all set screws and locks during disassembly.



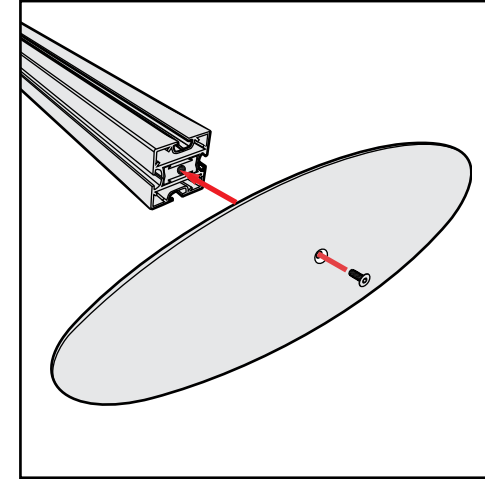
Hex Tool - Essential for Assembly



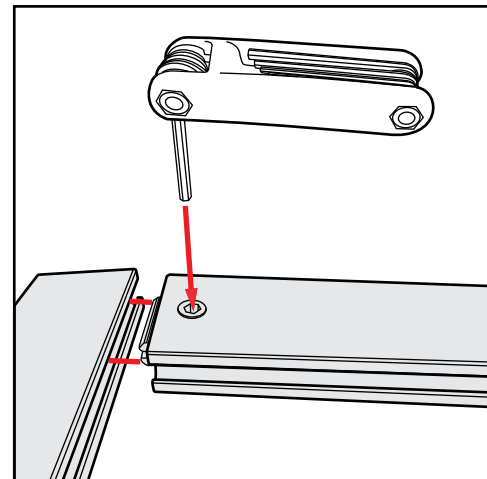
Part Identification - Numbering



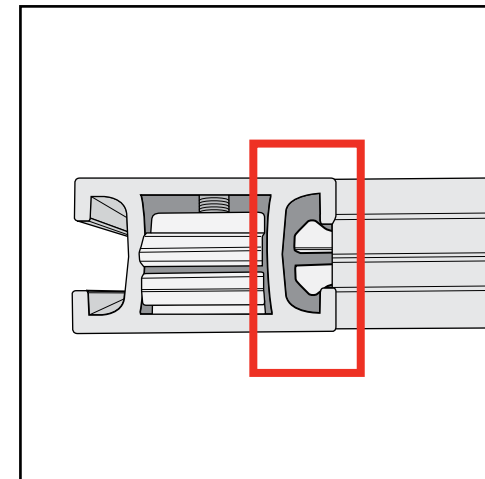
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



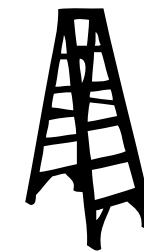
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

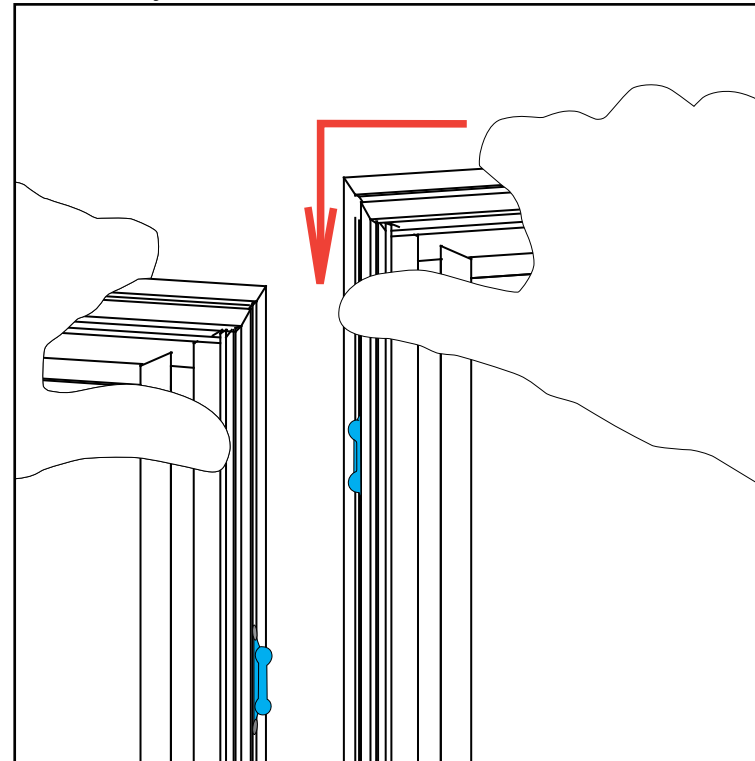
Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

Side-by-Side Disassembly

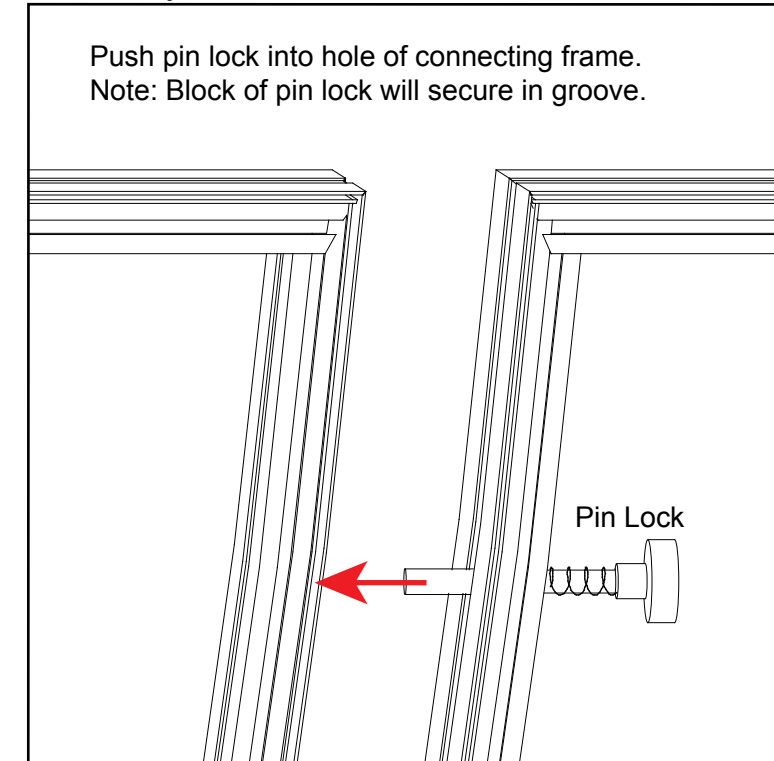
- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detach.

Assembly

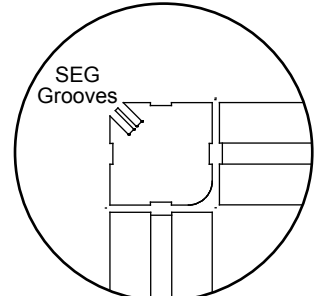


Assembly Cont'd

Push pin lock into hole of connecting frame.
Note: Block of pin lock will secure in groove.



Corner Connector



Top View
Note: Orientation of Corner Connector may change.

Stacking Assembly

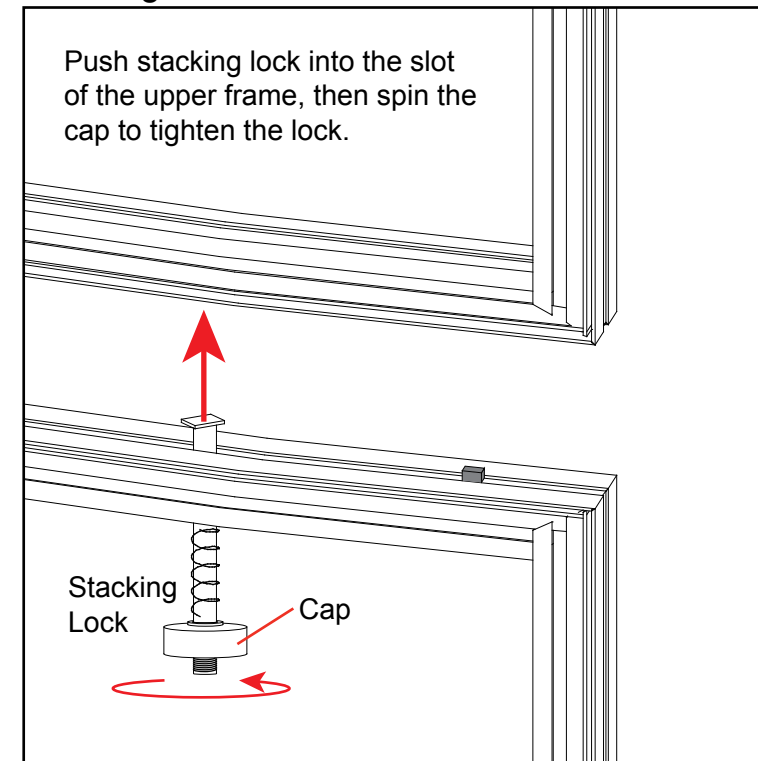
- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

Stacking Disassembly

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

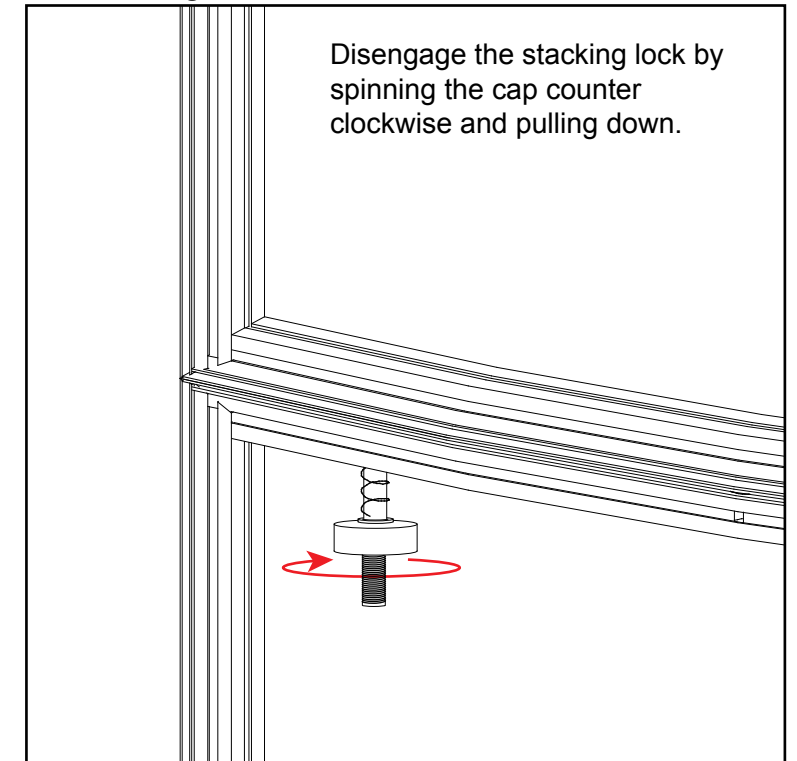
Stacking

Push stacking lock into the slot of the upper frame, then spin the cap to tighten the lock.



Unstacking

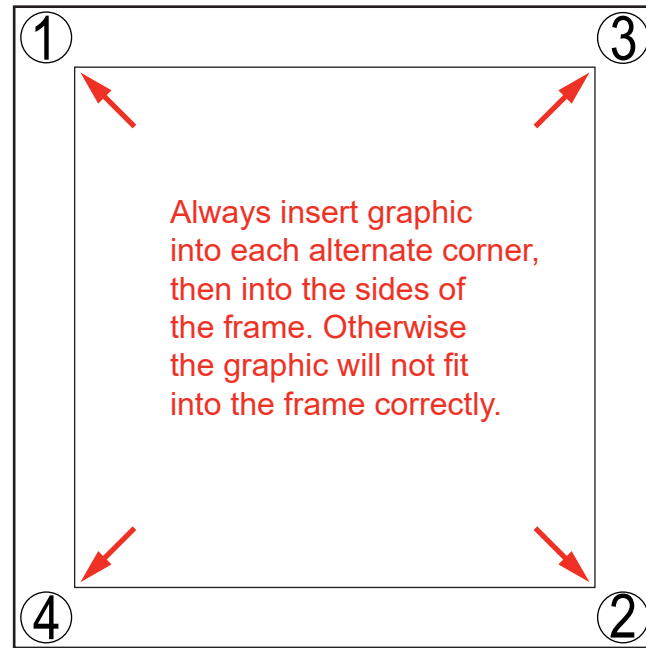
Disengage the stacking lock by spinning the cap counter clockwise and pulling down.



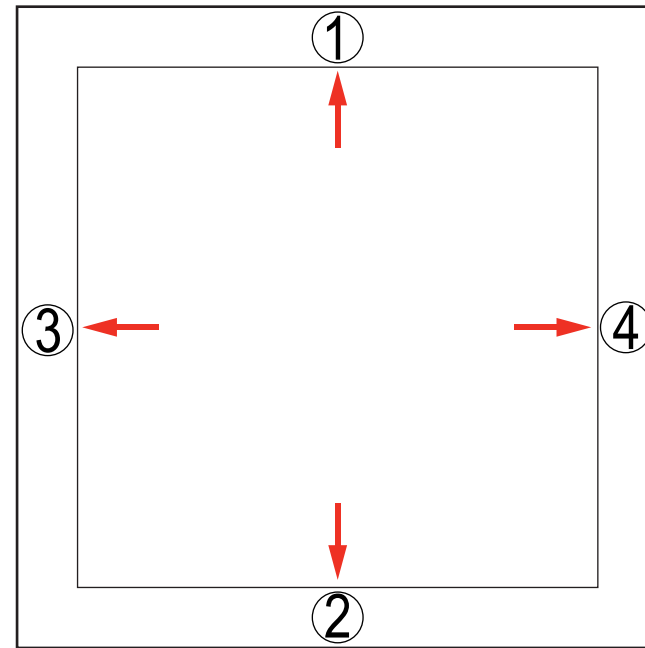
The Perfect Fit

SEG Graphic Installation *in 3 Steps*

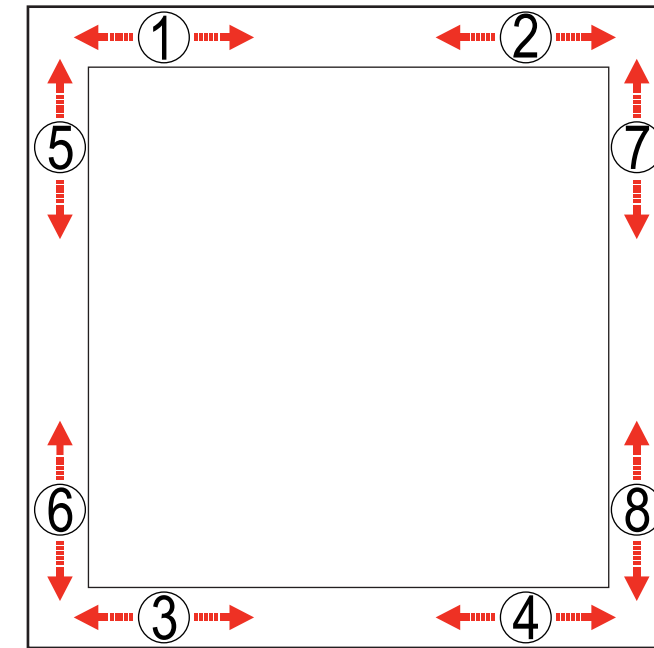
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



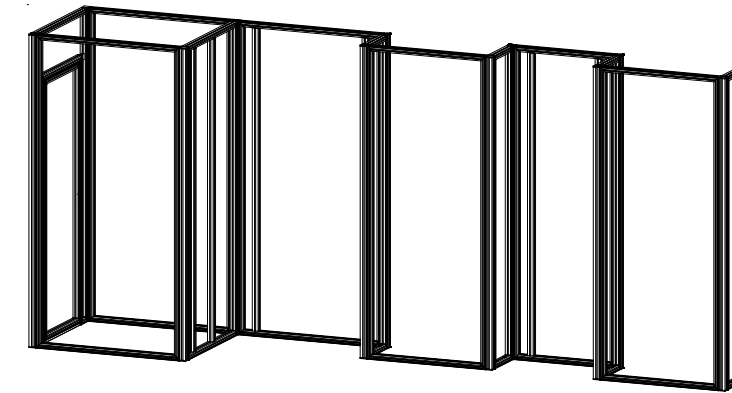
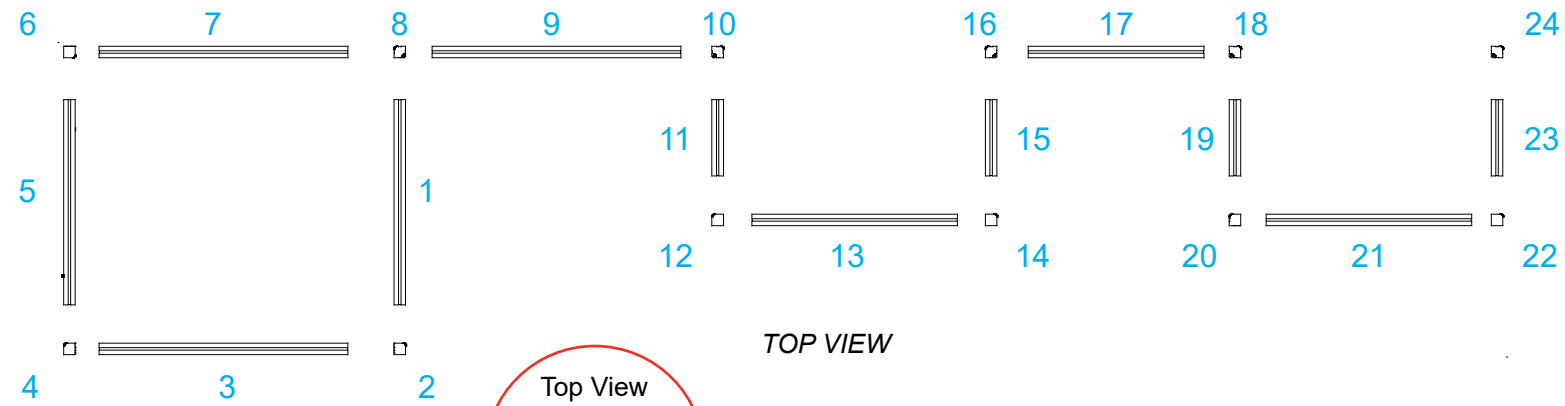
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:

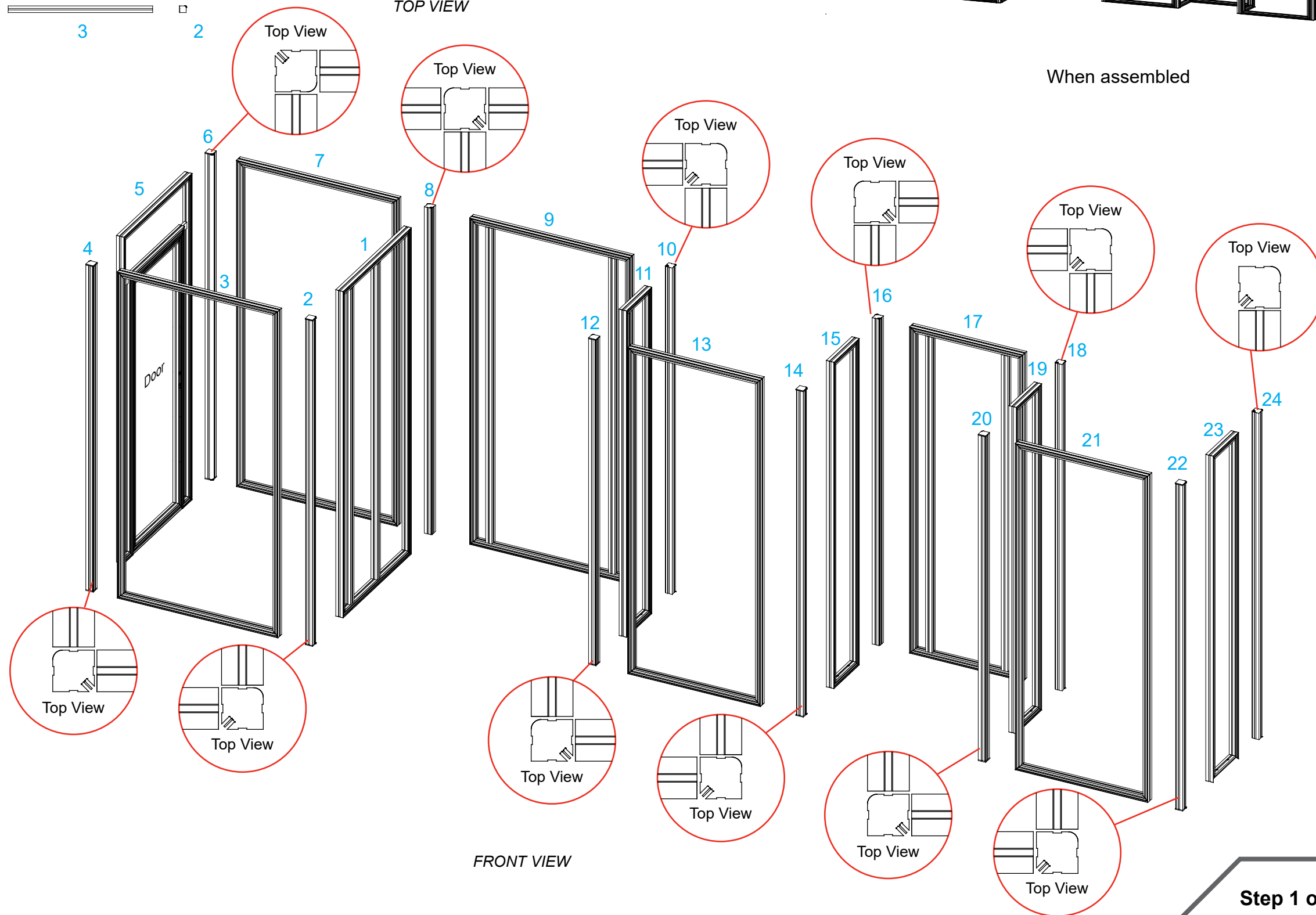


CRATE PACKING

| Item | Qty. | Description |
|------|------|---------------------------------------|
| 1 | 1 | 38" w x 95" h Gravitee panel w/ S44 |
| 2 | 1 | 94.5" h Gravitee corner post w/ caps |
| 3 | 1 | 46" w x 95" h Gravitee lightbox panel |
| 4 | 1 | 94.5" h Gravitee corner post w/ caps |
| 5 | 1 | 38" w x 95" h Gravitee panel w/ Door |
| 6 | 1 | 94.5" h Gravitee corner post w/ caps |
| 7 | 1 | 46" w x 95" h Gravitee panel |
| 8 | 1 | 95" h Gravitee corner post |
| 9 | 1 | 46" w x 95" h Gravitee panel w/ S44 |
| 10 | 1 | 95" h Gravitee corner post |
| 11 | 1 | 14.125" w x 95" h Gravitee panel |
| 12 | 1 | 94.5" h Gravitee corner post w/ caps |
| 13 | 1 | 38" w x 95" h Gravitee lightbox panel |
| 14 | 1 | 94.5" h Gravitee corner post w/ caps |
| 15 | 1 | 14.125" w x 95" h Gravitee panel |
| 16 | 1 | 95" h Gravitee corner post |
| 17 | 1 | 32.5" w x 95" h Gravitee Panel w/ S44 |
| 18 | 1 | 95" h Gravitee corner post |
| 19 | 1 | 14.125" w x 95" h Gravitee panel |
| 20 | 1 | 94.5" h Gravitee corner post w/ caps |
| 21 | 1 | 38" w x 95" h Gravitee lightbox panel |
| 22 | 1 | 94.5" h Gravitee corner post w/ caps |
| 23 | 1 | 14.125" w x 95" h Gravitee panel |
| 24 | 1 | 95" h Gravitee corner post |



When assembled

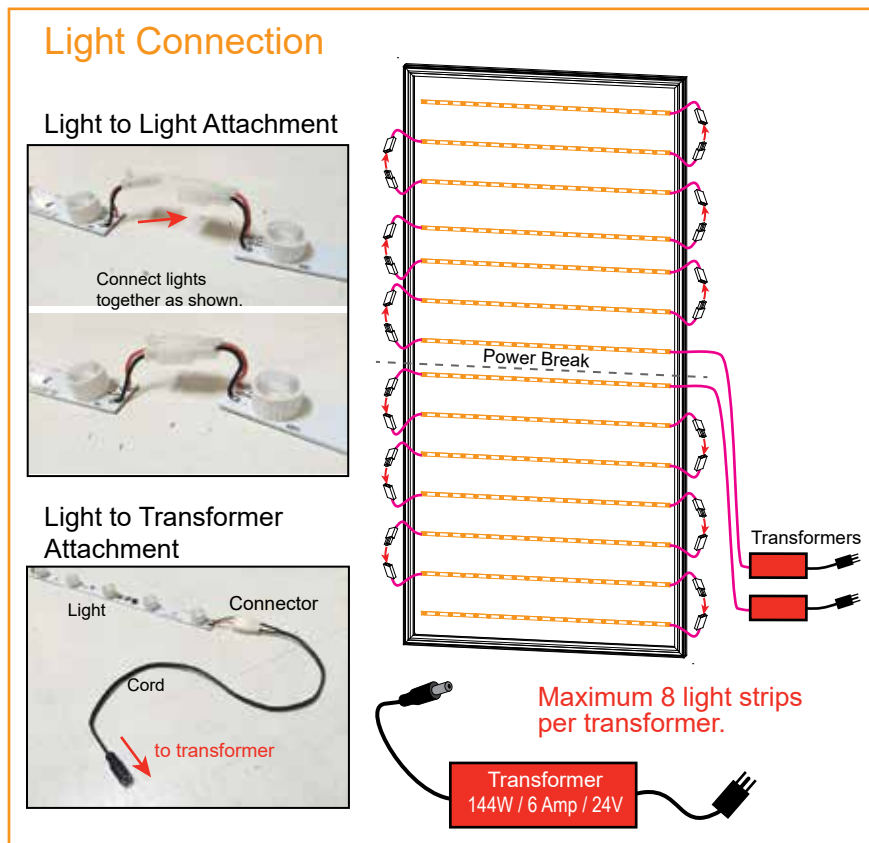
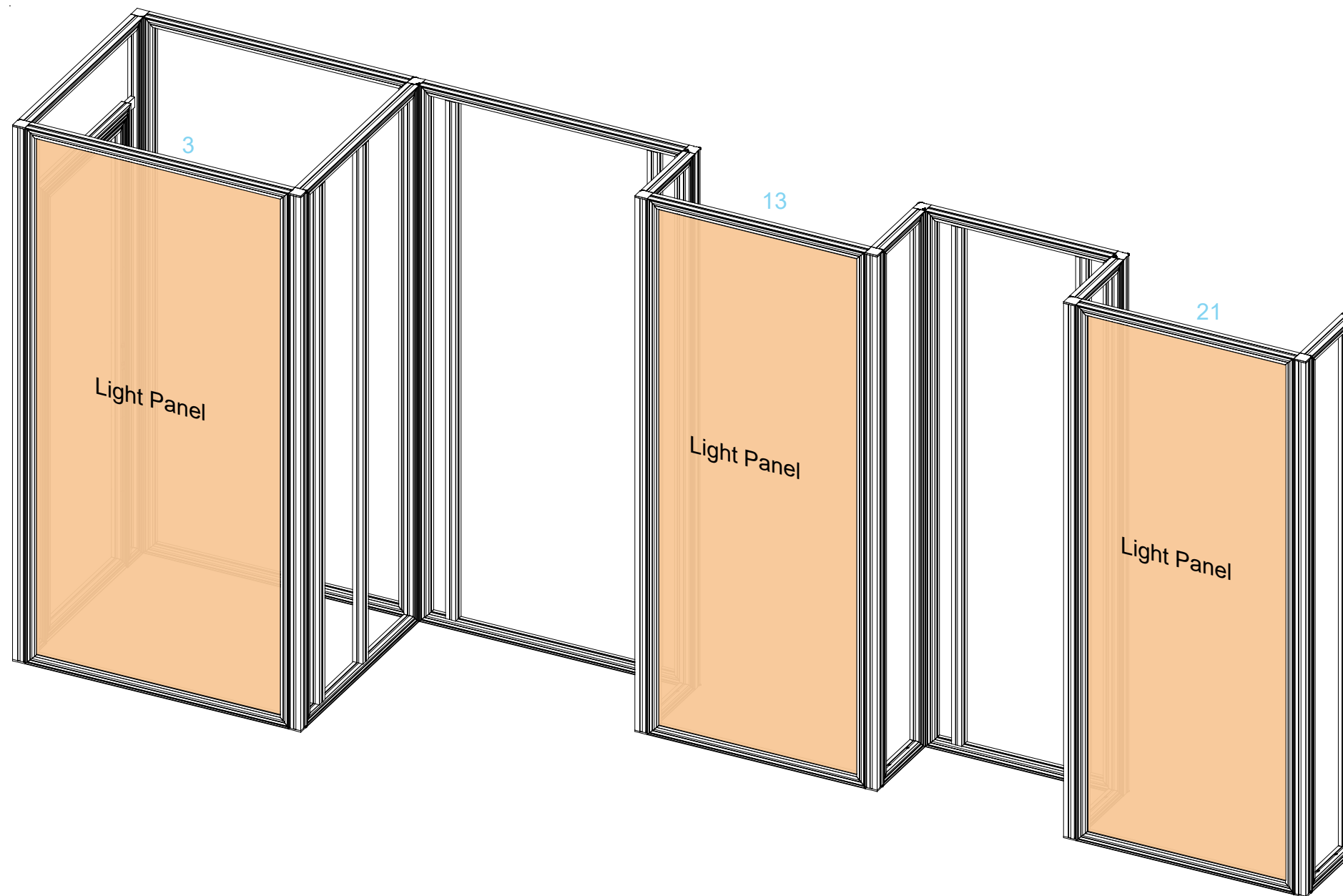


Steps:

- 1) Assemble Gravitee panels & posts in numerical order as shown. Refer to the Gravitee Assembly general information page.

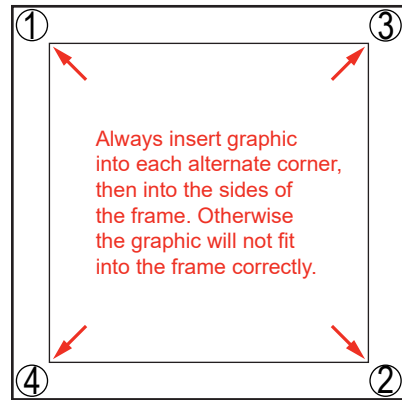
Steps:

- 1) Connect power cords to LED lights in panels [3], [13] & [21].
See [Light Connection](#) detail.



SEG Graphic Installation

STEP 1: Attach Corners

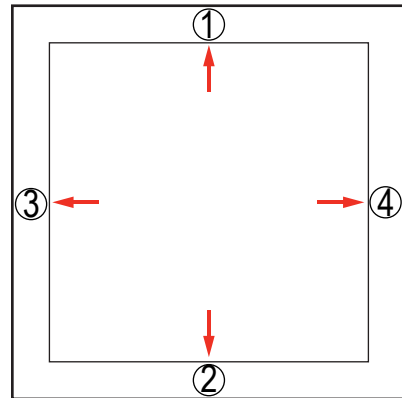


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



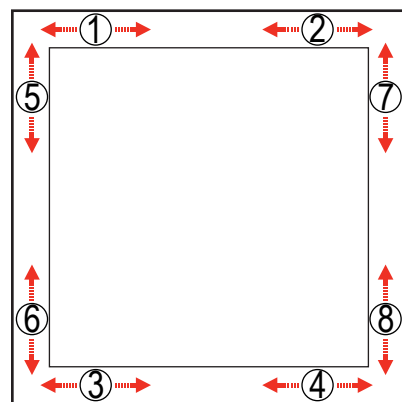
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



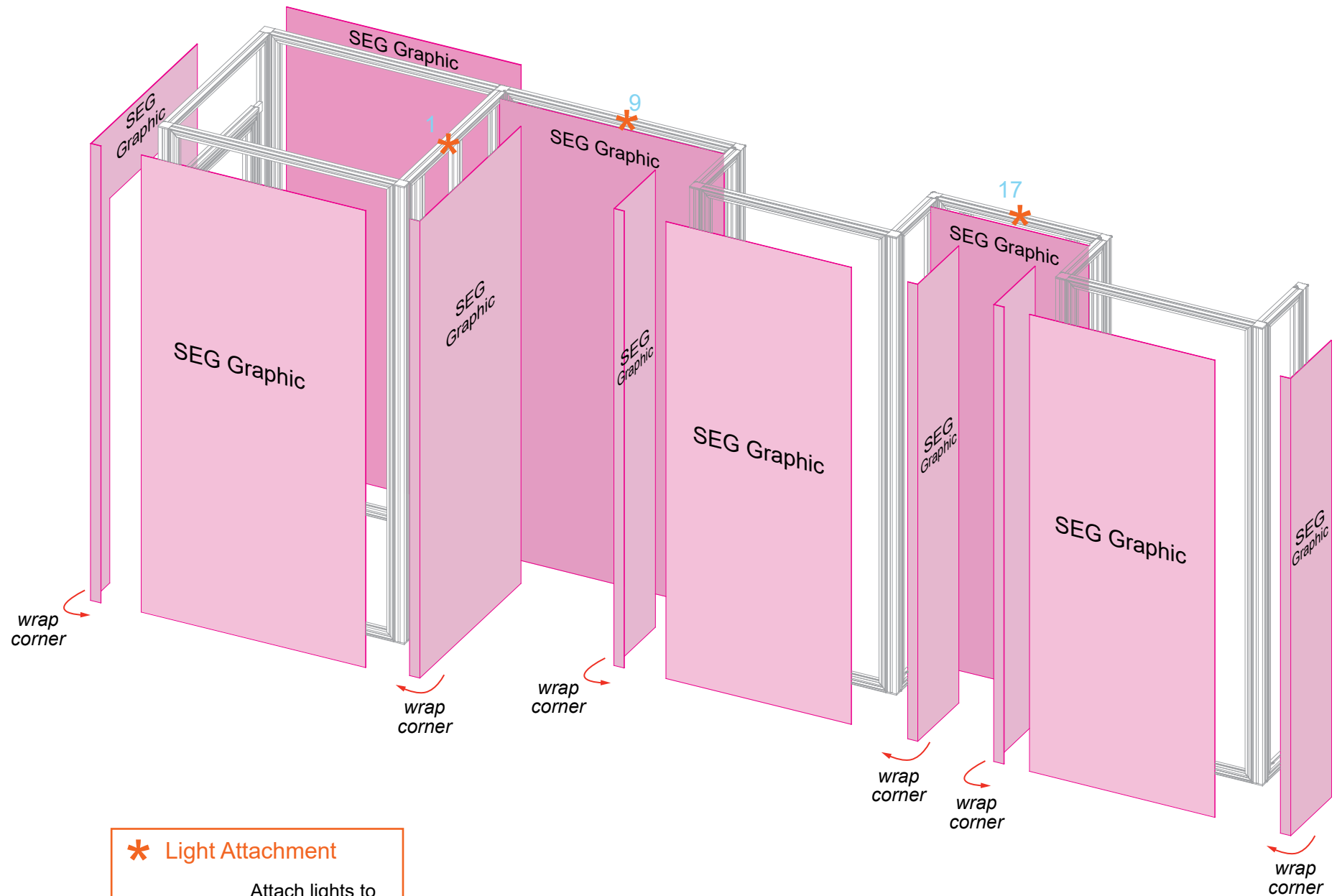
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

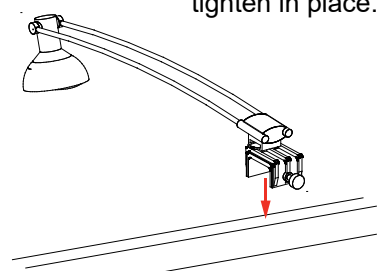
Steps:

- 1) Apply SEG Graphics to panels as shown.
- 2) Attach Perf Light to top of panels [1,9,17]. See [Light Attachment](#) detail.



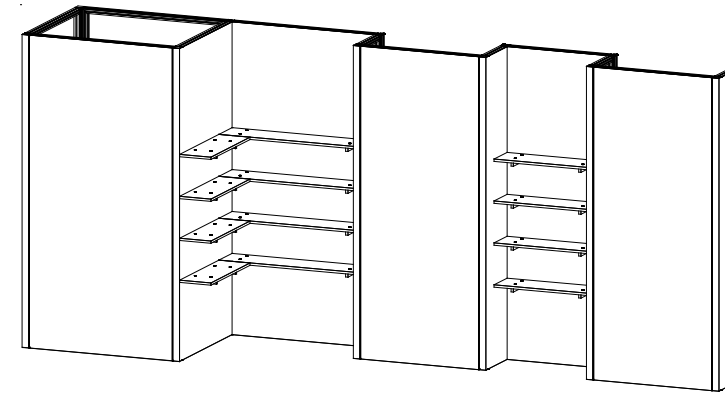
* Light Attachment

Attach lights to top of panel and tighten in place.

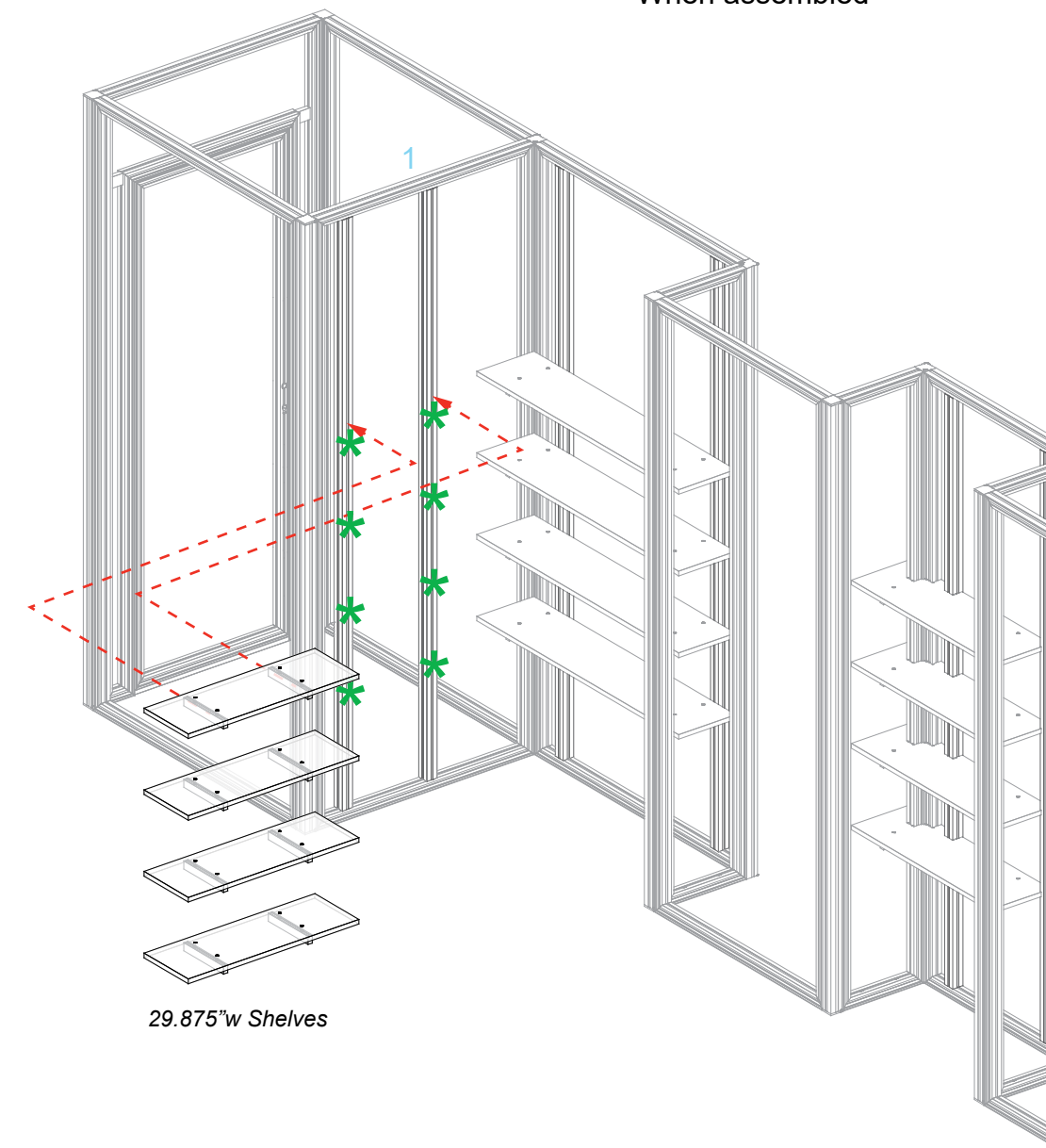
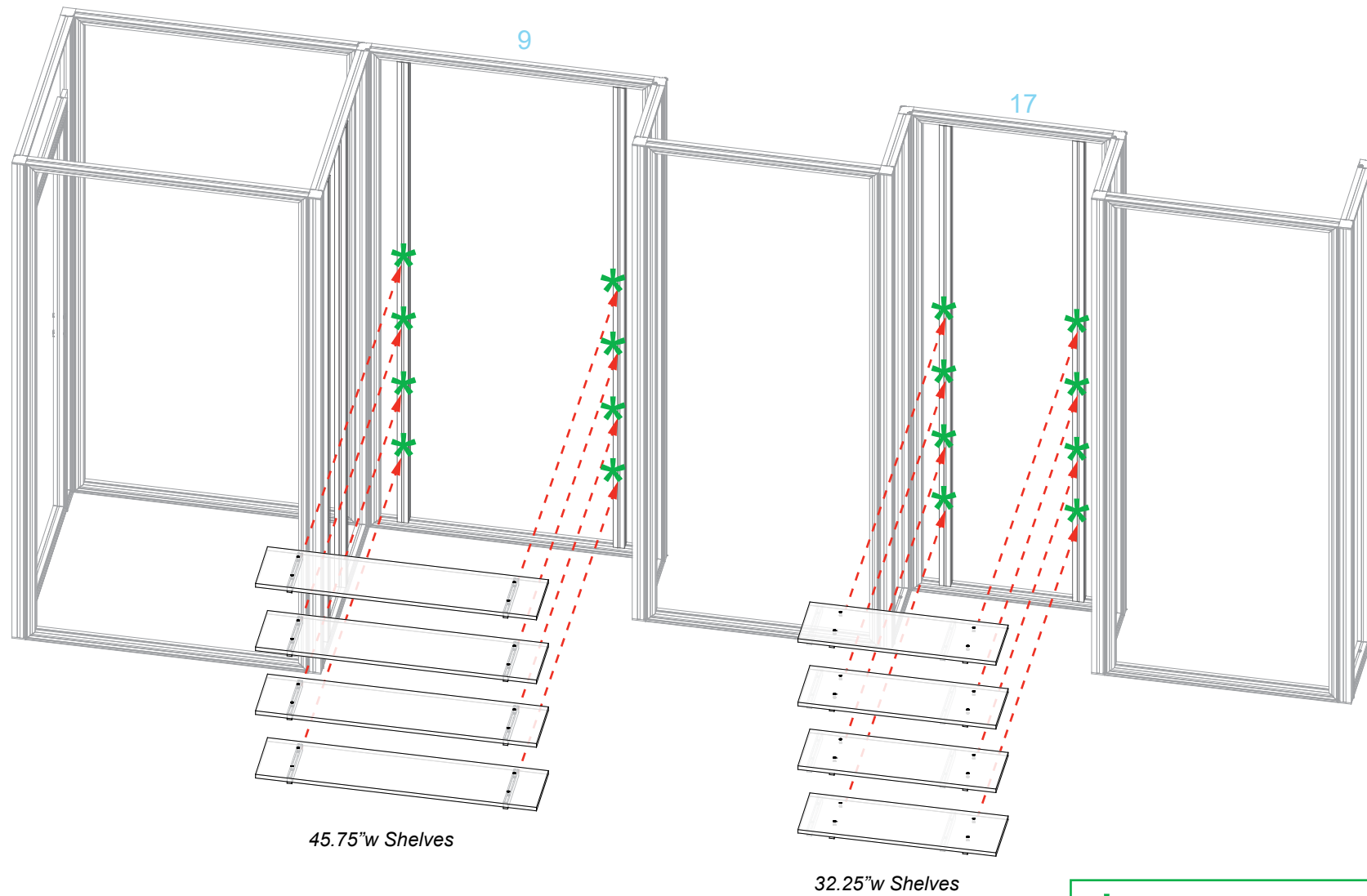


| Item | Qty. | Description |
|------|------|--------------------------------|
| -- | 4 | 29.875" w x 10" d Shelf w/ Z31 |
| -- | 4 | 32.25" w x 10" d Shelf w/ Z31 |
| -- | 4 | 45.75" w x 10" d Shelf w/ Z31 |

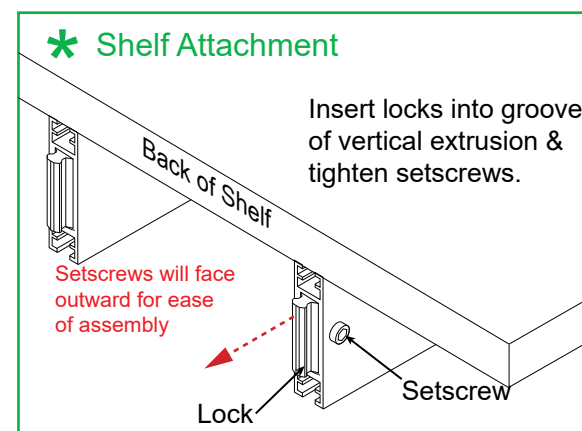
Steps:
1) Attach Shelves to vertical extrusions in panels [9], [17] & [1] as shown.
See [Shelf Attachment](#) detail.



When assembled



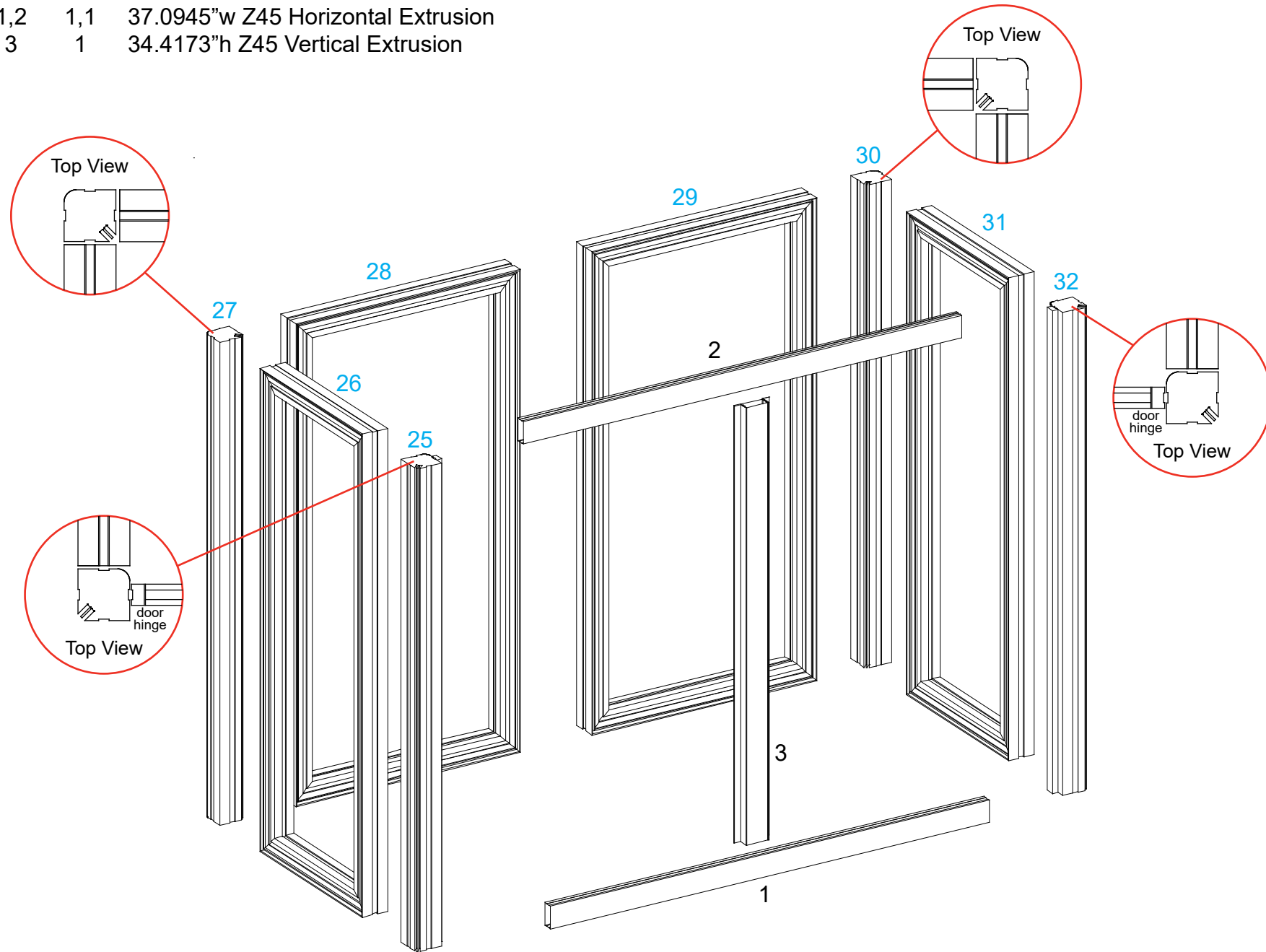
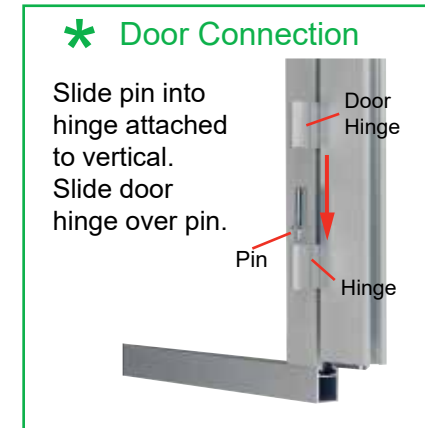
SIDE VIEW



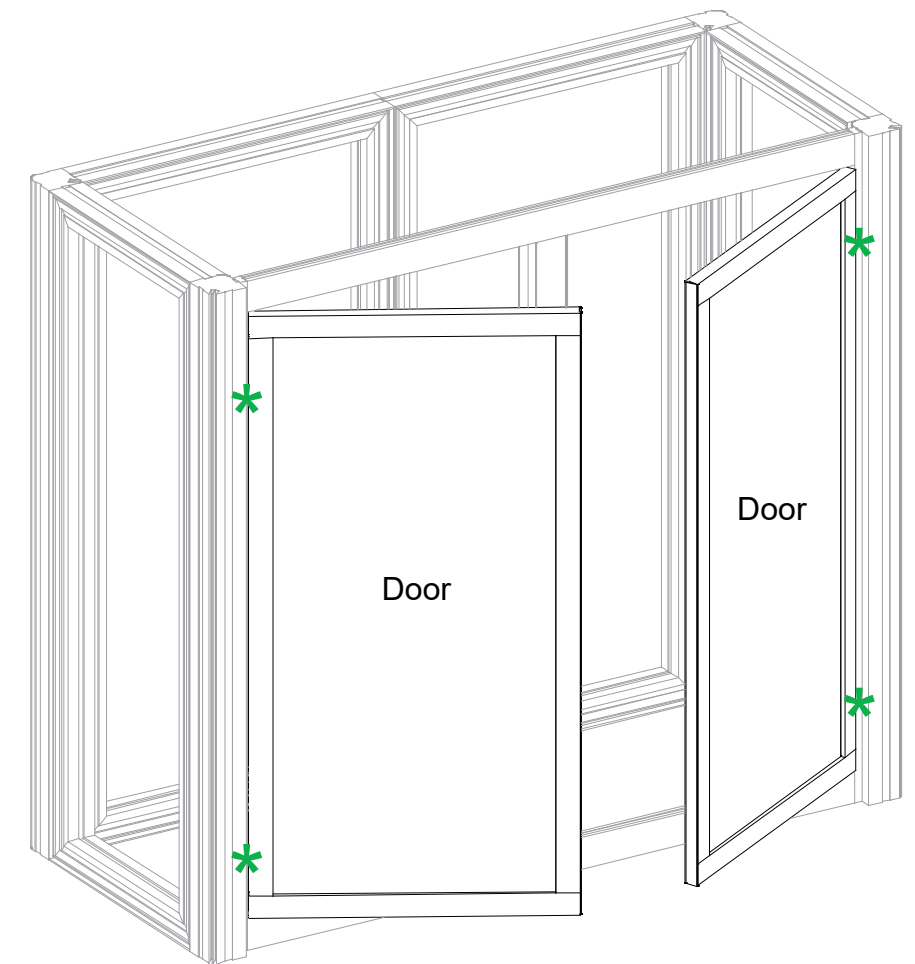
| Item | Qty. | Description |
|------|------|--|
| 25 | 1 | 38"h Gravitee Corner Post w/ Door Attachment |
| 26 | 1 | 14.125"w x 38"h Gravitee Panel Frame |
| 27 | 1 | 38"h Gravitee Corner Post |
| 28 | 1 | 19"w x 38"h Gravitee Panel Frame |
| 29 | 1 | 19"w x 38"h Gravitee Panel Frame |
| 30 | 1 | 38"h Gravitee Corner Post |
| 31 | 1 | 14.125"w x 38"h Gravitee Panel Frame |
| 32 | 1 | 38"h Gravitee Corner Post w/ Door Attachment |
| 1,2 | 1,1 | 37.0945"w Z45 Horizontal Extrusion |
| 3 | 1 | 34.4173"h Z45 Vertical Extrusion |

Steps:

- 1) Assemble Gravitee panels and posts in numerical order, as shown, making sure Velcro is facing inward. See Gravitee Panel Assembly sheet, for instruction.
- 2) Attach horizontal extrusions [1] and [2] between posts [25] and [32].
- 3) Attach vertical [3] between horizontals [1] and [2].
- 4) Connect doors to posts [25] and [32]. See **Door Connection** detail.



Back View

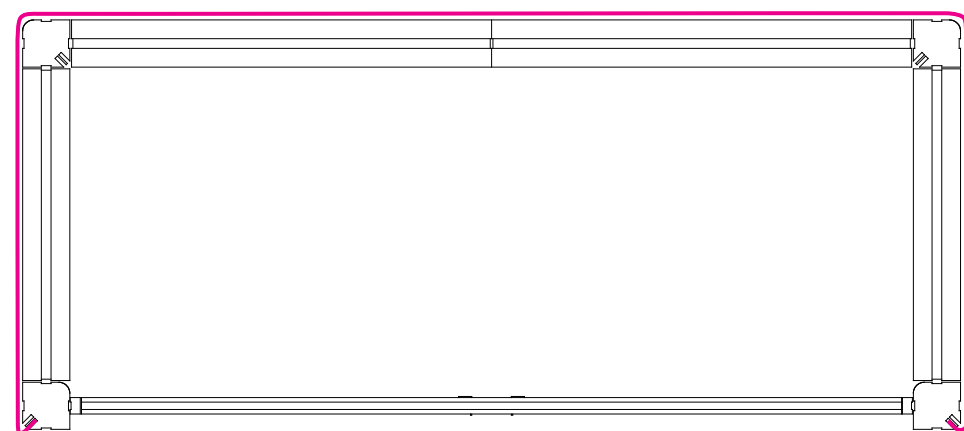


Back View

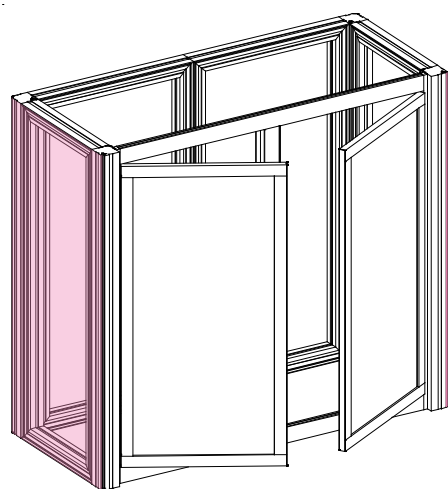
Steps:

- 1) Wrap SEG Graphic around front and sides of assembled counter.
See SEG Graphic Installation sheet for instruction.
- 2) Connect shelf supports to Velcro, then place shelf on top of supports.
- 3) Lock counter top to panels [26] and [31]. See Counter Top Lock detail.

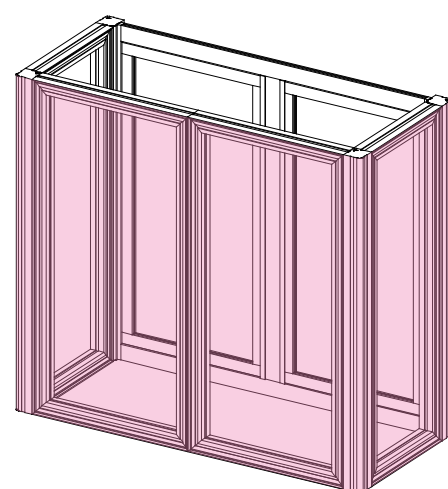
Keep connectors [25] [32] extrusions [1] [2] [3] and doors assembled, when packing.



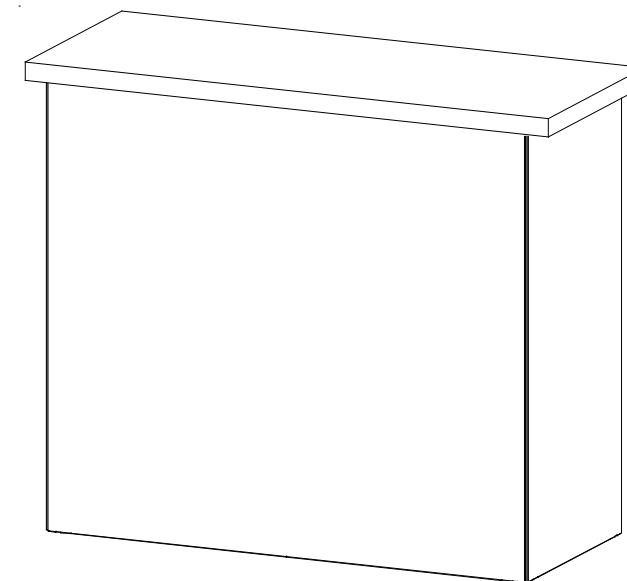
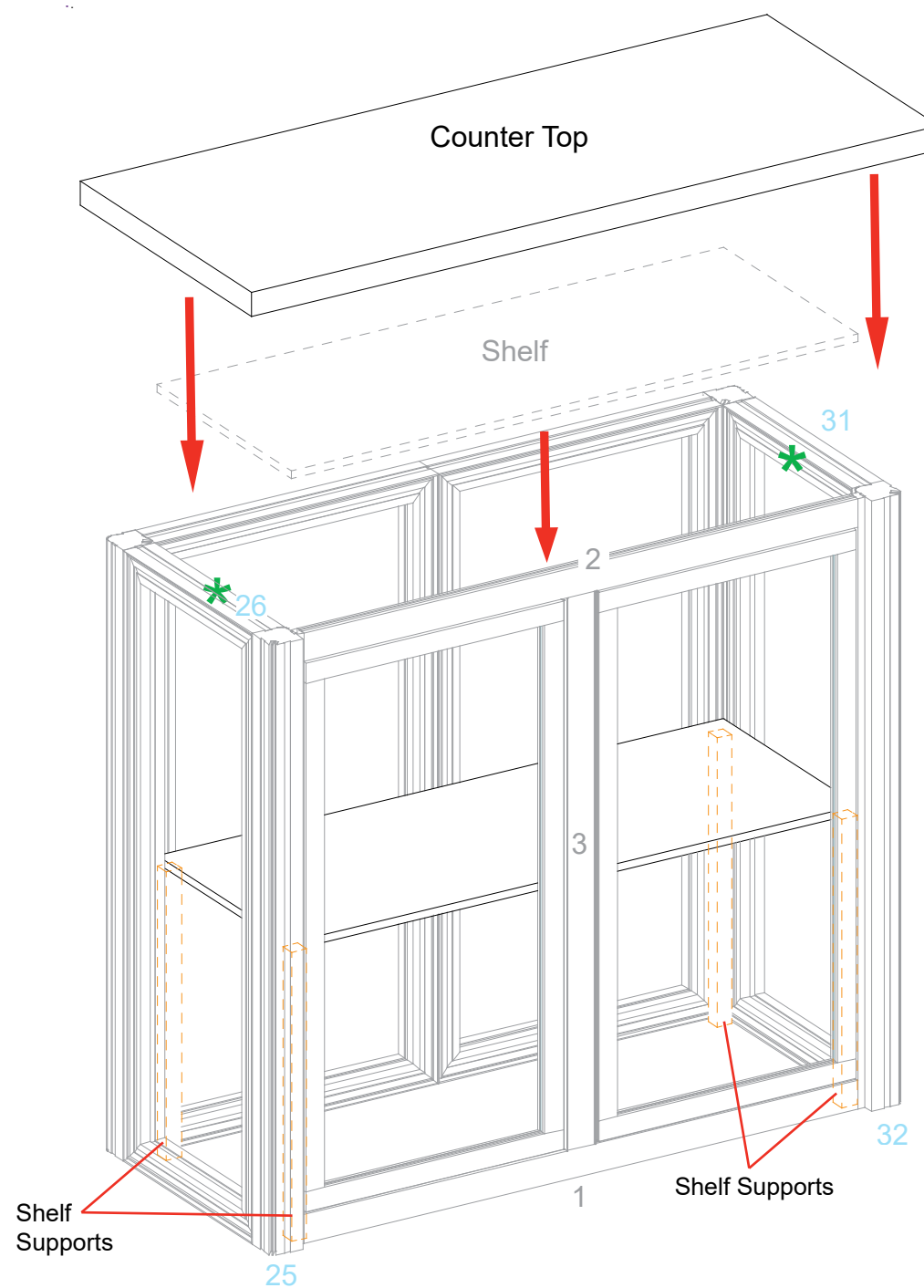
Top View



Back View



Front View



Completed Assembly

