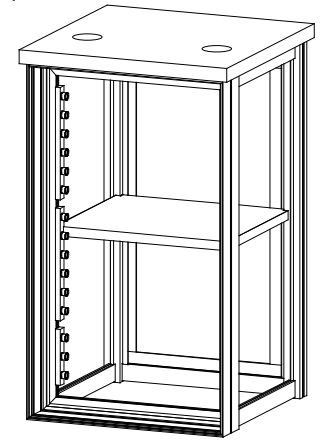


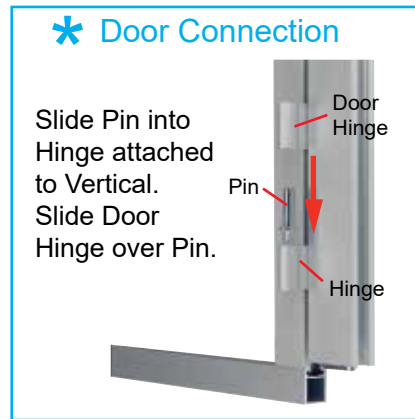
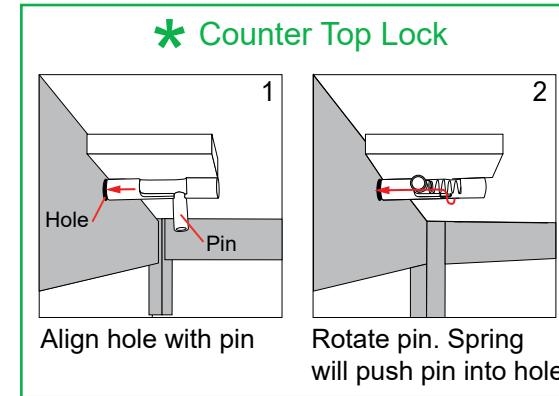
Steps:

- 1) Attach horizontals [1] and [1A] between verticals [2] and [2A], with **infill** placed into inside grooves. See CEI110 Corner Connection instruction on reverse side.
- 2) Attach horizontal [5] between verticals [2A] and [4], sliding **infill** into grooves of verticals, then secure with horizontal [5A]. Make sure Velcro is facing inward and at bottom.
- 3) Attach horizontal [6] between verticals [2] and [3], sliding **infill** into grooves of verticals, then secure with horizontal [6A]. Make sure Velcro is facing inward and at bottom.
- 4) Attach horizontals [7] and [7A] between verticals [3] and [4].
- 5) Connect door to vertical [3]. See **Door Connection** detail.
- 6) Connect **shelf supports** to Velcro on inside of **infills**, then place shelf on top of supports.
- 7) Connect lights and transformer. See **Light Connection** details.
- 8) Install SEG graphic to front of assembled light frame.
- 9) Lock counter top to [5A] and [6A]. See **Counter Top Lock** detail.
- 10) Connect power to wireless chargers in Counter Top.

Item	Qty.	Description
1,1A	1,1	22.1654" CEI110 Horizontal Extrusion
2,2A	1,1	38" CEI110 Vertical Extrusion w/ S10
3	1	38" S44 Vertical Extrusion w/ Door Hinges
4	1	38" S44 Vertical Extrusion w/ Door Stop
5,5A	1,1	16" Z45 Horizontal Extrusion
6,6A	1,1	16" Z45 Horizontal Extrusion
7,7A	1,1	18.5" Z45 Horizontal Extrusion

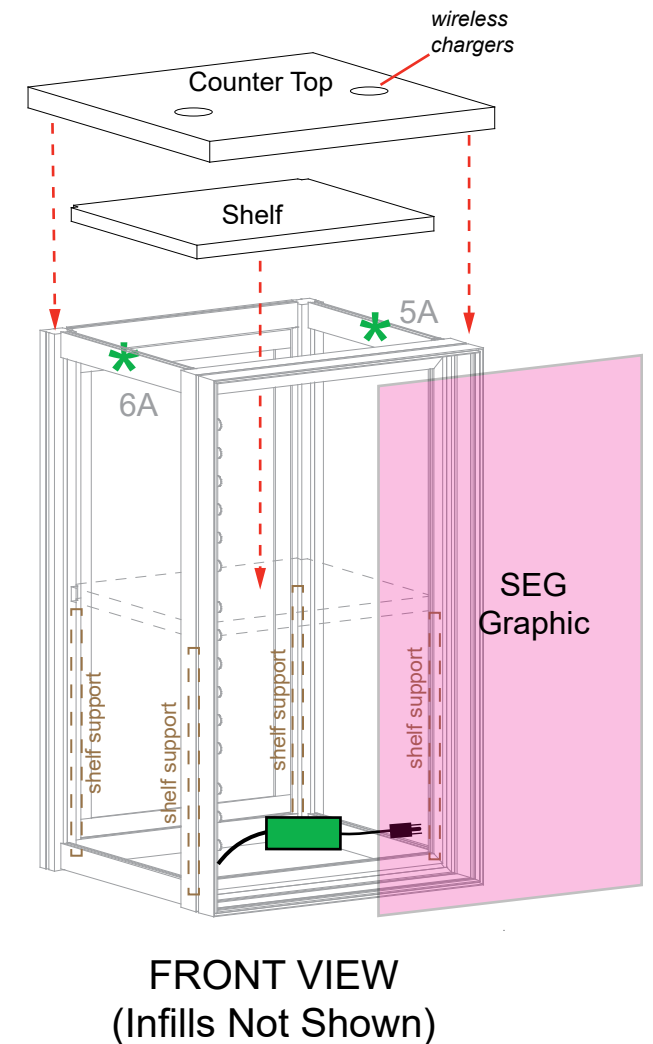
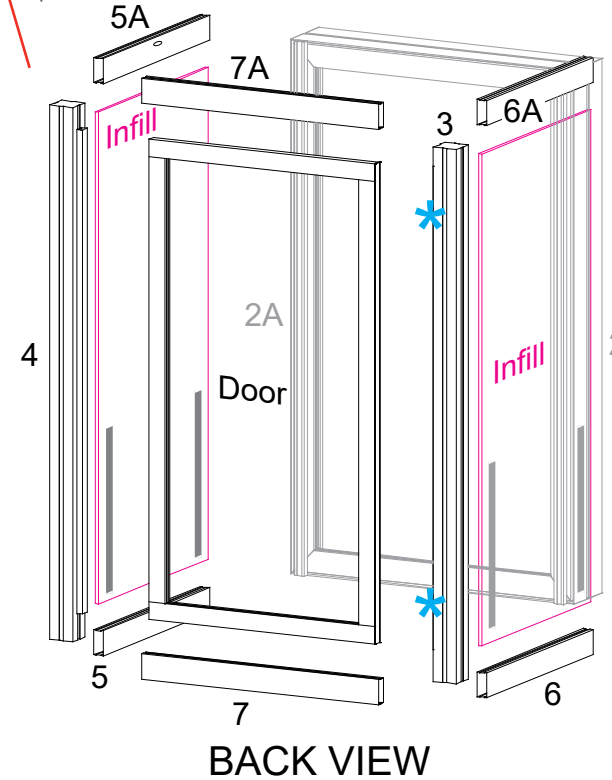
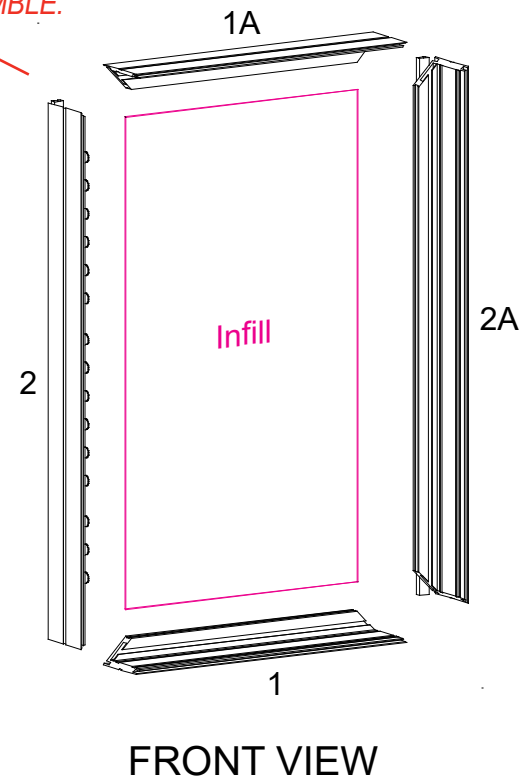
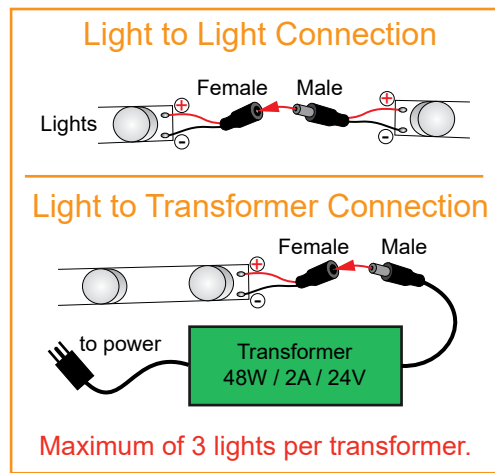


Completed Assembly
(infills not shown)



Keep Lightbox frame assembled for packing. DO NOT DISASSEMBLE.

Keep extrusions 3/4/7/7A & Door assembled for packing. DO NOT DISASSEMBLE.



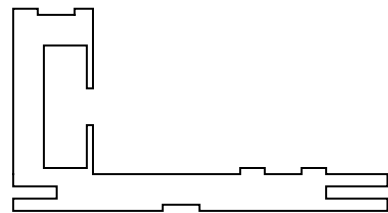
SETUP INSTRUCTIONS

Corner Connection:

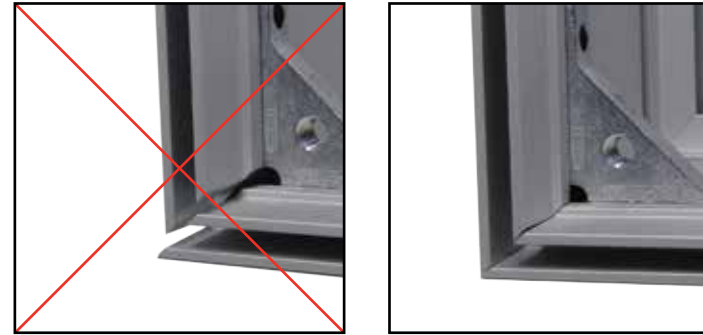
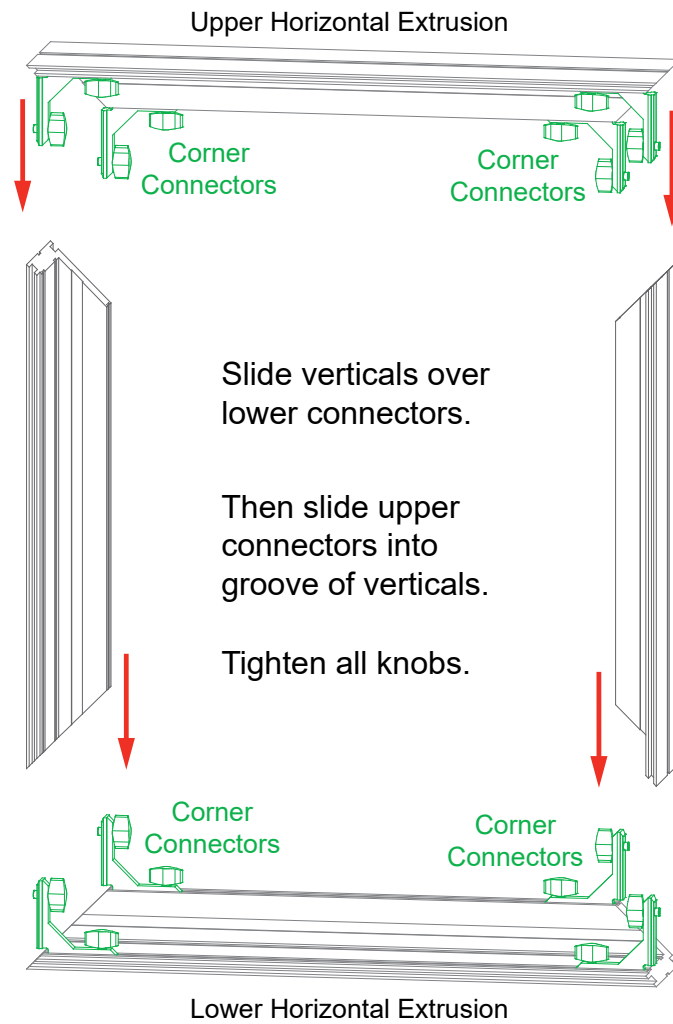
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly:

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



CEI110 Profile



Adjust connectors if necessary to prevent gaps in connection.



All knobs must be tightened securely to ensure a proper connection.

COMPLETED ASSEMBLY

Disassembly:

- For loss prevention, tighten all set screws and locks during disassembly.

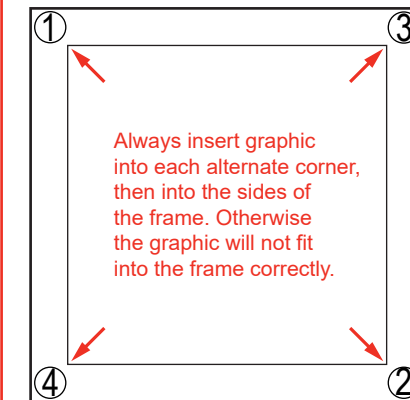
Cleaning & Packing:

- For Cleaning Parts, use a **MILD NON-ABRASIVE** cleanser and soft cloth or paper towel.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided packing materials. All provided packing materials are for ease of repacking and component protection.

SEG Graphic Installation

STEP 1: Attach Corners

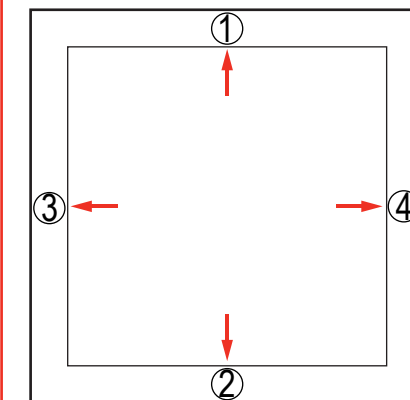


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



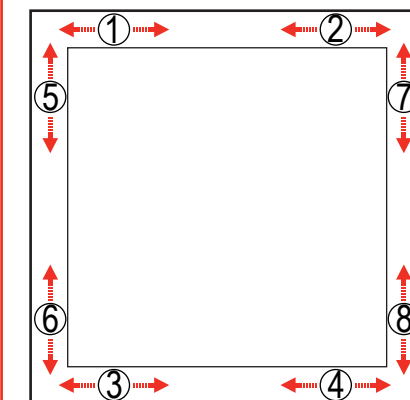
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



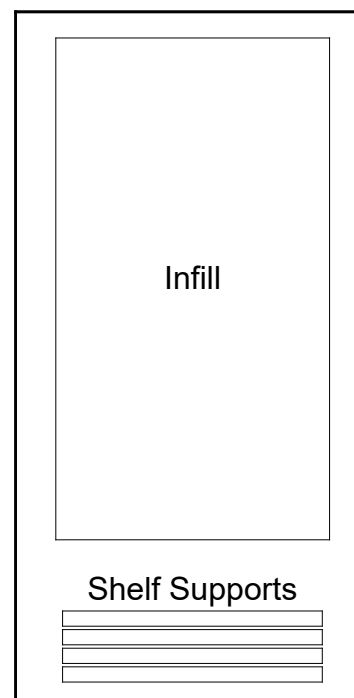
Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



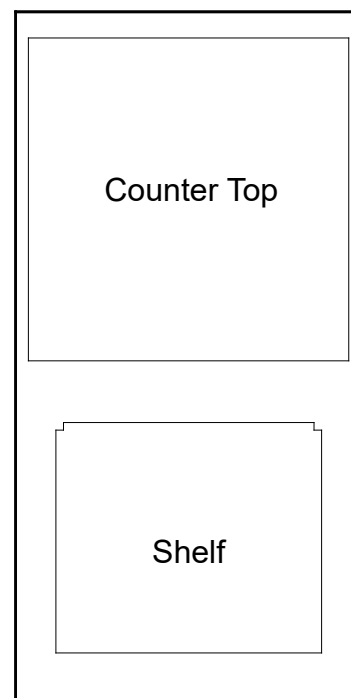
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

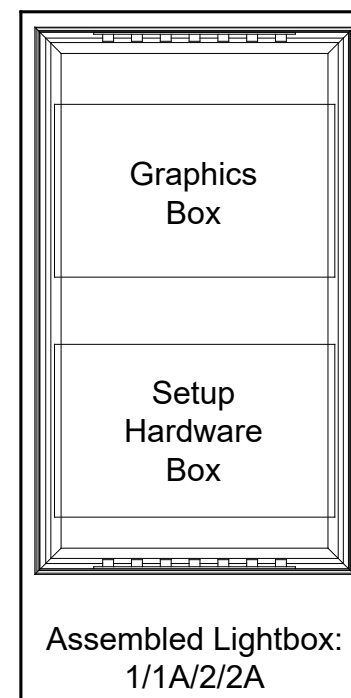
Top View of Each Level



Level 1
(Bottom level)

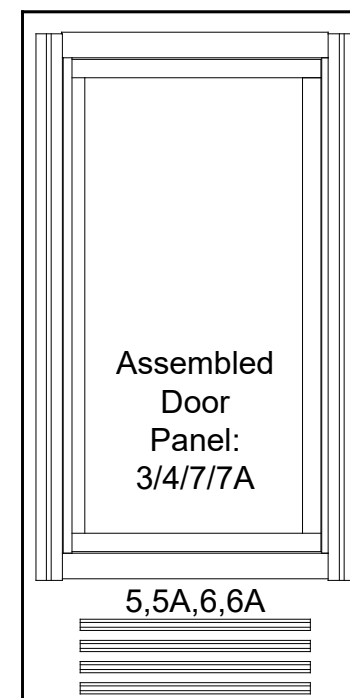


Level 2



Level 3

*Keep **Lightbox** frame assembled for packing. DO NOT DISASSEMBLE.*



Level 4

*Keep **Door** & attached extrusions assembled for packing. DO NOT DISASSEMBLE.*